



The Monarch Cement Company

449 1200 Street · PO Box 1000 · Humboldt, KS 66748
 Phone: 620-473-2222 · Fax: 620-473-2447

Certified Mill Test Report - Type I

Production Period: September 1- September 30, 2017

The following is based on average test data during the production period. The data is typical of cement produced at The Monarch Cement Company, Humboldt, KS. Individual shipments may vary.

PHYSICAL

	<u>Reported</u>	<u>Spec Limit</u>		<u>Reported</u>	<u>Spec Limit</u>
325 Sieve, % Passing	93.1	-	Air Content of Mortar (volume %)	8.5	12.0 max
Blaine fineness, specific surface			Autoclave Expansion (%)	-0.01	0.80 max
Air Permeability (cm ² /g)	3720	2600 min	Compressive Strength (psi)		
Time of Setting, Gilmore test:			1 Day	1850	-
Initial (hrs:min)	2:05	60 min	3 Days	2900	1740 min
Final (hrs:min)	3:00	600 max	7 Days	3800	2760 min

CHEMICAL

	<u>Reported</u>	<u>Spec Limit</u>		<u>Reported</u>	<u>Spec Limit</u>
SiO ₂ - Silicon dioxide (%)	21.14	-	Loss on ignition (%)	2.00	3.0 max
Fe ₂ O ₃ - Ferric oxide (%)	3.07	6.0 max	Insoluble residue (%)	0.38	1.50 max
Al ₂ O ₃ - Aluminum oxide (%)	4.28	6.0 max	Free lime (%)	0.61	-
CaO - Calcium oxide (%)	64.60	-	Na ₂ O - Sodium oxide (%)	0.19	-
MgO - Magnesium oxide (%)	1.37	6.0 max	K ₂ O - Potassium oxide (%)	0.53	-
SO ₃ - Sulphur trioxide (%)	2.75	3.0 max	Equivalent Alkalies (%)	0.54	0.60 max
			Inorganic Processing Addition (%)	2.10	5.0 max

POTENTIAL CALCULATED COMPOUNDS

C ₃ S - Tricalcium silicate (%)	61.4	-
C ₂ S - Dicalcium silicate (%)	14.3	-
C ₃ A - Tricalcium aluminate (%)	6.2	8 max
C ₄ AF - Tetracalcium aluminoferrite (%)	9.3	-

INORGANIC PROCESS ADDITON (C150)

Process Dust (%)	2.10
SiO ₂ - Silicon dioxide (%)	10.3
Fe ₂ O ₃ - Ferric oxide (%)	2.16
Al ₂ O ₃ - Aluminum oxide (%)	4.23
CaO - Calcium oxide (%)	43.8
SO ₃ - Sulphur trioxide (%)	0.46

The cement in this shipment meets standard requirements in the current specifications of the Federal Government and the American Society for Testing and Materials for Type I Portland Cement. All tests conform to AASHTO M-85 and ASTM Test Methods: Chemical C-114, Blaine C-204, Soundness C-151, Gillmore C-266, Compressive Strength C-109, Air Content C-185, C-465 and C-150.

Date: 10/24/2017

Sean D. Bowman
 Quality Control Supervisor