



The Monarch Cement Company

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Certified Mill Test Report - Type I

Production Period: April 2023

The following is based on average test data during the production period. The data is typical of cement produced at The Monarch Cement Company, Humboldt, KS. Individual shipments may vary.

PHYSICAL

	<u>Reported</u>	<u>Spec Limit</u>		<u>Reported</u>	<u>Spec Limit</u>
325 Sieve, % Passing	93.4	-	Air Content of Mortar (volume %)	8.1	12.0 max
Blaine fineness, specific surface					
Air Permeability (cm ² /g)	3800	2600 min	Compressive Strength (psi)		
Time of Setting, Vicat test:			1 Day	2406	-
Initial (minutes)	78	60 min	3 Days	3628	1740 min
Final (minutes)	155	600 max	7 Days	4919	2760 min
Specific Gravity	3.13				

CHEMICAL

	<u>Reported</u>	<u>Spec Limit</u>		<u>Reported</u>	<u>Spec Limit</u>
SiO ₂ - Silicon dioxide (%)	20.80	-	Loss on ignition (%)	1.52	3.0 max
Fe ₂ O ₃ - Ferric oxide (%)	2.84	6.0 max	Insoluble residue (%)	0.51	1.50 max
Al ₂ O ₃ - Aluminum oxide (%)	4.61	6.0 max	Free lime (%)	0.85	-
CaO - Calcium oxide (%)	63.91	-	Na ₂ O - Sodium oxide (%)	0.17	-
MgO - Magnesium oxide (%)	1.58	6.0 max	K ₂ O - Potassium oxide (%)	0.58	-
SO ₃ - Sulphur trioxide (%)	2.82	3.0 max	Equivalent Alkalies (%)	0.57	-
			Inorganic Processing Addition (%)	2.10	5.0 max

POTENTIAL CALCULATED COMPOUNDS

C ₃ S - Tricalcium silicate (%)	59.1	-
C ₂ S - Dicalcium silicate (%)	15.3	-
C ₃ A - Tricalcium aluminate (%)	7.4	8 max
C ₄ AF - Tetracalcium aluminoferrite (%)	8.6	-

INORGANIC PROCESS ADDITON (C150)

SiO ₂ - Silicon dioxide (%)	11.2
Fe ₂ O ₃ - Ferric oxide (%)	3.21
Al ₂ O ₃ - Aluminum oxide (%)	3.78
CaO - Calcium oxide (%)	59.0
SO ₃ - Sulphur trioxide (%)	0.52

The cement in this shipment meets standard requirements in the current specifications of the Federal Government and the American Society for Testing and Materials for Type I Portland Cement. All tests conform to AASHTO M-85 and ASTM Test Methods: Chemical C-114, Blaine C-204, Soundness C-151, Gillmore C-266, Compressive Strength C-109, Air Content C-185, C-465 and C-150.

Date: 3/25/2024

Mitchell R. King
Quality Control Manager