



The Monarch Cement Company

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Phone: 620-473-2222 · Fax: 620-473-2447

Certified Mill Test Report - Masonry Type - S

Production Period: March 1, 2020 through March 31, 2020

The following is based on average test data during the production period. The data is typical of cement produced at The Monarch Cement Company, Humboldt, KS. Individual shipments may vary.

	ASTM C91	MONARCH
Fineness, residue on No 325 sieve (45 micron)		
Maximum %.....	24	1.6
Autoclave Expansion - - Maximum %	1	-0.01
Gillmore Time of Setting, Initial, Minimum (minutes).....	90	165
Compressive Strength - - PSI		
7 Days, Minimum.....	1300	2247
28 Days, Minimum.....	2100	2625
Air Content of Mortar		
Minimum %.....	8	10.2
Maximum %.....	19	
Water Retention - -		
Minimum % of original flow	70	95.6

The cement in this shipment meets standard requirements in the current specifications of the Federal Government and the American Society for Testing and Materials . All tests conform to ASTM Test Methods: Chemical C-114, Blaine C-204, Soundness C-151, Gillmore C-266, Compressive Strength C-109, Air Content C-185, and C-91.

Date: 9/14/2020

Mitchell R. King
Quality Control Supervisor